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models and analyzing the problems in which quite a lot of independent parameters control the dependent parameter (s) (Montgomery, 2003; Myers et al., 2009). The empirical mathematical modeling for any performance characteristic is fitted with the correlating parameters. In RSM ...

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and p:. Large sample size (> 15) and large p (? 0.1): The normal approximation method works well (Herson, 2009) unless the proportion is close to 0 or 1 (Razdolsky, 2014).

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